



**MASONRY
CEMENT**

TYPE
N

TYPE
S

TYPE
M

Product Name: Keystone Masonry Cement-Type N,S,M
Manufacturer: Keystone Cement Company

Product Description

Keystone Masonry Cement is specially designed for masonry, it creates robust bonds between bricks, blocks, or stones, ensuring durability in construction projects.

Benefits

Known for its superb workability, durability and board life, **Keystone Masonry Cements** are ideal for producing quality mortars used when building with brick, block and stone.

Composition and Materials

Keystone Masonry Cements are uniquely formulated consisting of Portland cement, mineral additions and special admixtures to enhance workability.

Keystone Cements are uniformly blended and undergo frequent quality control testing to ensure consistent conformity to all governing standards.

Package Size

Keystone Masonry Cements are available in bulk and bags.
N-70 lbs. **S**-75 lbs. **M**-80 lbs.

Technical Data

Applicable Standards:

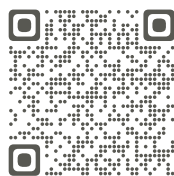
ASTM C91 Standard Specification for Masonry Cement.
AASHTO C144 Standard Specification for Aggregate for Masonry Mortar.
ASTM C270 Standard Specification for Mortar for Unit Masonry.

Keystone Masonry Cement Type N, S, and M meet or exceed the respective requirements of ASTM C91.

Technical Service

Certification Reports
available upon request.

For technical assistance
or inquiries please contact us:



www.keystonecement.us

Preparation and Application

Ensure all surfaces that will contact the masonry mortar are clean and free of oil, grease or any material that may interfere with the bond of the mortar.

Use 1 bag of **Keystone Masonry Cement** to 2 1/4-3 cubic feet of damp, loose sand conforming to ASTM C144.

Add 1/2 to 2/3 of the required water to the mixer. Next, add approximately 1/2 of the sand and 1 bag of **Keystone Masonry Cement** to the mixer. Finally add the remaining sand and additional water to achieve desired workability. Mix 3-5 minutes after all materials are added to the mixer.

Clean excess mortar from the brick faces as soon as possible. Tool all joints uniformly and protect from weather effects.

Limitations

For optimal performance and appearance, **Keystone Masonry Cements** must be blended with clean, properly graded sand meeting the specifications of ASTM C144 and potable water. Mechanical mixing is recommended to ensure thorough blending. Sand sources and mix proportions should remain constant throughout the entirety of the project.

Do not use at temperatures below 40 F (4.4 C) or if the temperature is expected to fall below freezing at any point over a 48 hour period.

Availability

Contact customer service at (800) 845-1174 or local sales representative for information on availability.

Quote requests are also available at www.keystonecement.us

6507 Nor Bath Blvd., Bath, Pennsylvania 18014, t (800) 845-1174

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Precautions

Portland cement is caustic. May cause severe burns and eye damage. Harmful if swallowed. May cause lung irritation if inhaled.

Prevention

Avoid inhalation. Avoid contact with skin and eyes. Wear appropriate personal protective equipment.

For more complete information, reference the Safety Data Sheet (SDS) located at **GCHI Now Customer Portal** at:

www.keystonecement.us

Or upon request by contacting customer service at **(800) 845-1174**

First Aid

Eyes: Irrigate eyes with water for at least 15 minutes, including under the lid, to remove all particles.

Contact physician immediately.

Skin: Flush the exposed skin with cool water and a pH neutral soap or mild detergent for at least 15 minutes. Immediately remove all contaminated clothing, including footwear. If irritation persists, consult physician.

Inhalation: Remove to fresh air. Seek medical attention for discomfort or if coughing or other symptoms persist.

Ingestion: Do not induce vomiting. Seek medical attention or contact poison control center immediately.

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Warranty

Keystone Cement Company, warrants that this product meets applicable ASTM requirements. Keystone Cement Company makes no other warranty or representation, expressed or implied, including, without limitation, any warranty of merchantability or fitness for a particular purpose, all of which are expressly disclaimed. Due to the lack of control over its use. Keystone Cement Company shall have no other obligation or liability for damages to the buyer or any other person of any type, including, but not limited to, incidental, special, or consequential damages, loss of profits or other commercial loss, or any other loss, damage, or expense.



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